



DRILLING INSTRUCTIONS

**SEATJACK LT/DX SEAT BRACKET
POLARIS**

000351



WARNING



WARNING: To ensure safe use of this product, please carefully read the assembly instructions.
Failure to follow these guidelines and instructions could result in property damage, serious injury, or death.

It is recommended that the Seat Jack be assembled and installed by a retailer or someone with the necessary skills to do so. Improper installation of the seat could lead to product malfunction or bodily injury.

Always respect the torque specifications.

Failure to tighten parts properly could compromise the safety and integrity of the product.

Failure to handle the product properly can result in personal injury and damage to both the product and the snowmobile. Please use appropriate lifting techniques and follow handling instructions.

 Drilling templates should only be used for finding the best location for drilling. Never put additional weight, such as a person, on the seat. This could damage the templates and the vehicle.

Wearing protective equipment when using tools is strongly recommended.

The attachment plates kits are designed for specific models.
Please refer to the application charts on www.kimpex.com for proper fit.



Always be aware of parts that can move, such as wheels, transmission components, etc.

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SEATJACK LT/DX SEAT BRACKET - POLARIS

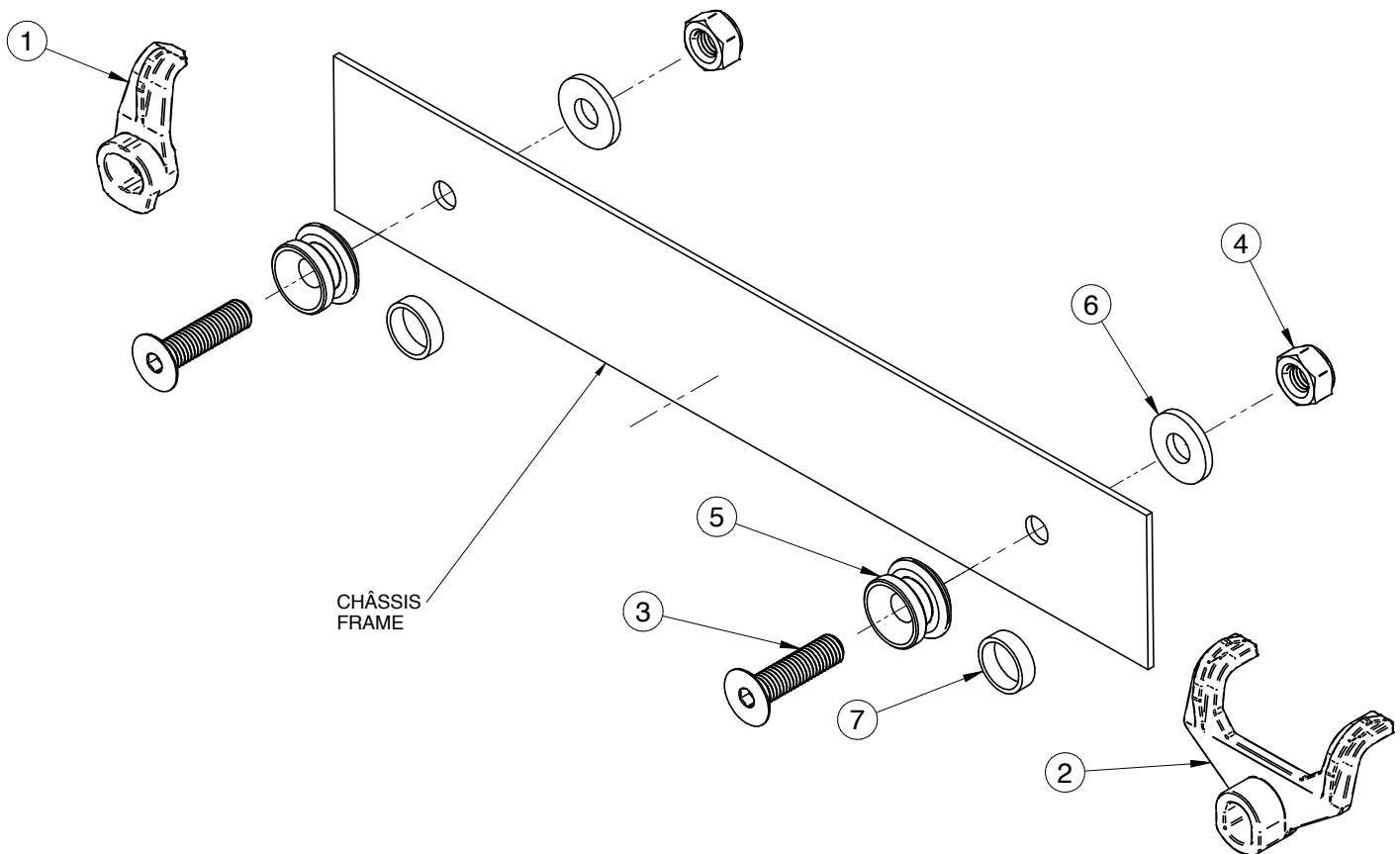


PARTS LIST

NO.	DESCRIPTION	QTY
1	Front drilling template	2
2	Rear drilling template	2
3	M10 X 1.50 x 40 mm Allen flat head screw	4
4	M10 X 1.5 Nylon Nut	4
5	External anchor	4
6	M10 OD 25 mm Flat washer	4
7	Wear Sleeve (Preassembled)	4

TOOLS REQUIRED

3/16 in. drill bit	Torque wrench
13/32 in. drill bit	Drill
Center punch	Fine-tip marker/pencil
6 mm Allen wrench / socket	
17 mm wrench / socket	Measuring tape



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PLEASE READ CAREFULLY THESE INSTRUCTIONS BEFORE STARTING THE ASSEMBLY PROCESS. **KEEP THESE INSTRUCTIONS FOR FUTURE REFERENCE.**

THE SEAT JACK MUST BE ASSEMBLED FOR THE FOLLOWING STEPS — SEE ASSEMBLY INSTRUCTIONS



IMPORTANT:

Make sure the snowmobile is on a stable, secure work surface.
Remove any accessory or part that could hinder the installation of the passenger seat.

The ignition key must be removed from the vehicle.

STEP 1 :

1. Insert the 2 templates #1 into the front forks of the seat.
2. Insert the 2 templates #2 into the rear forks of the seat.

Ensure that the templates are properly inserted and that the claws are facing inward. (See diagram A)

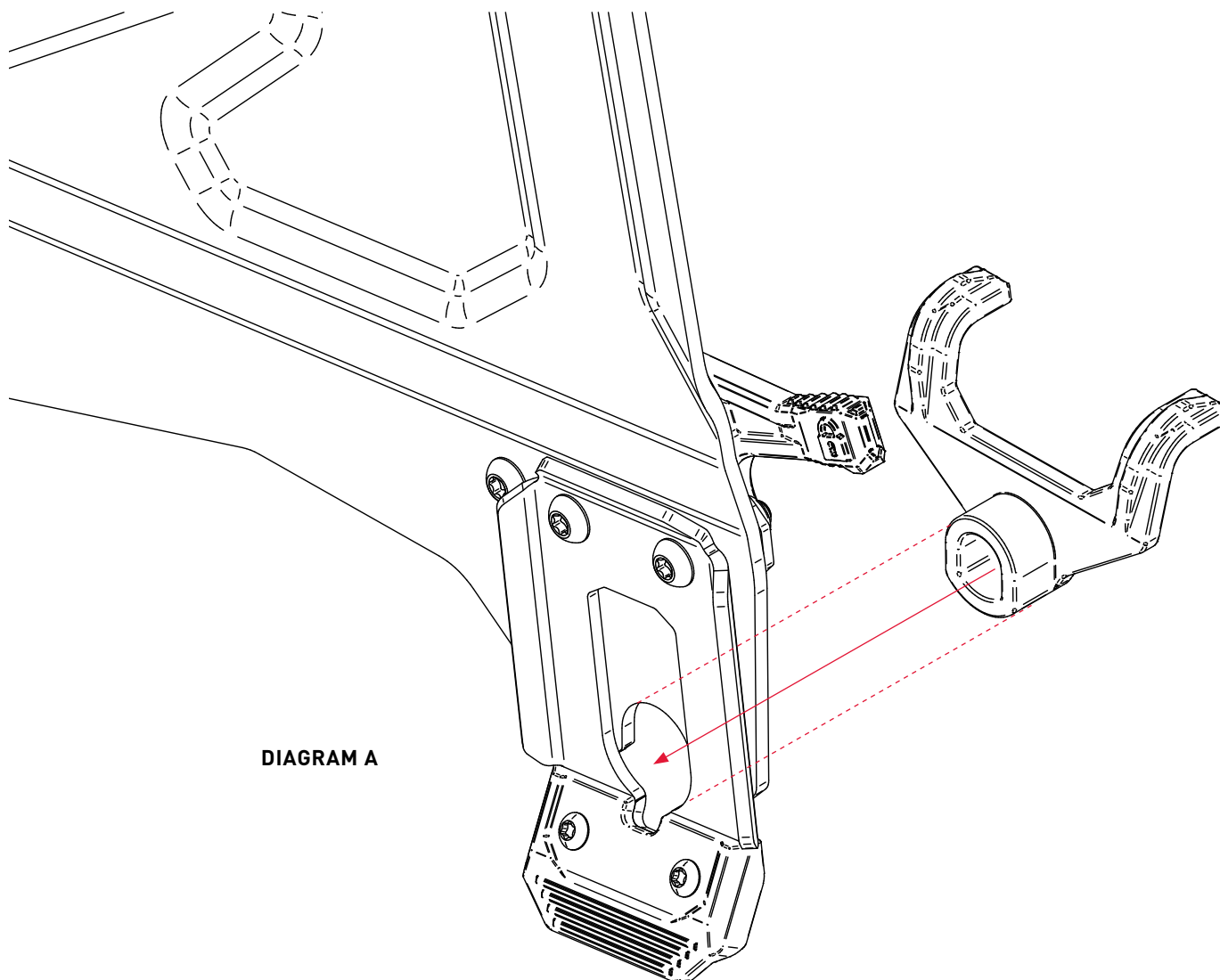


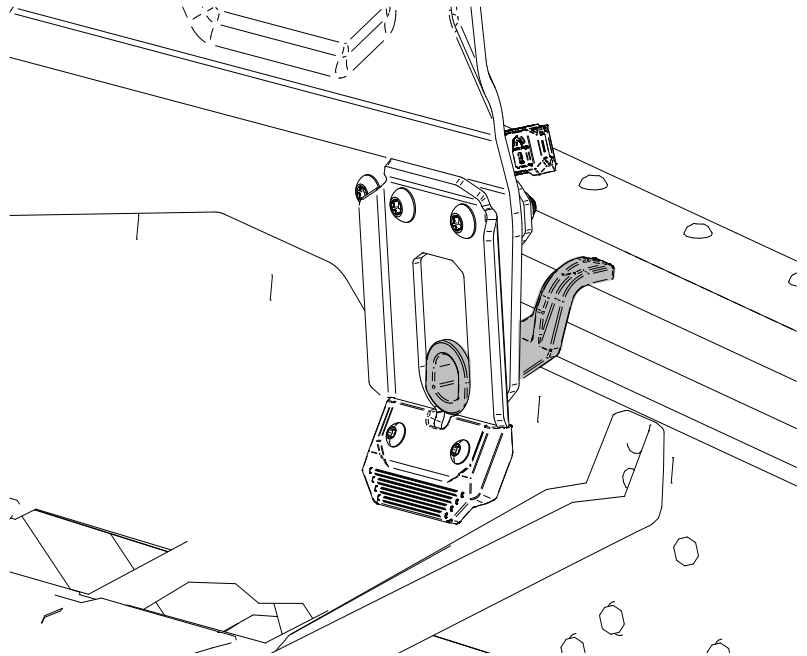
DIAGRAM A



STEP 2 :

1. Place the seat on the chassis tunnel so that the template claws are flat.

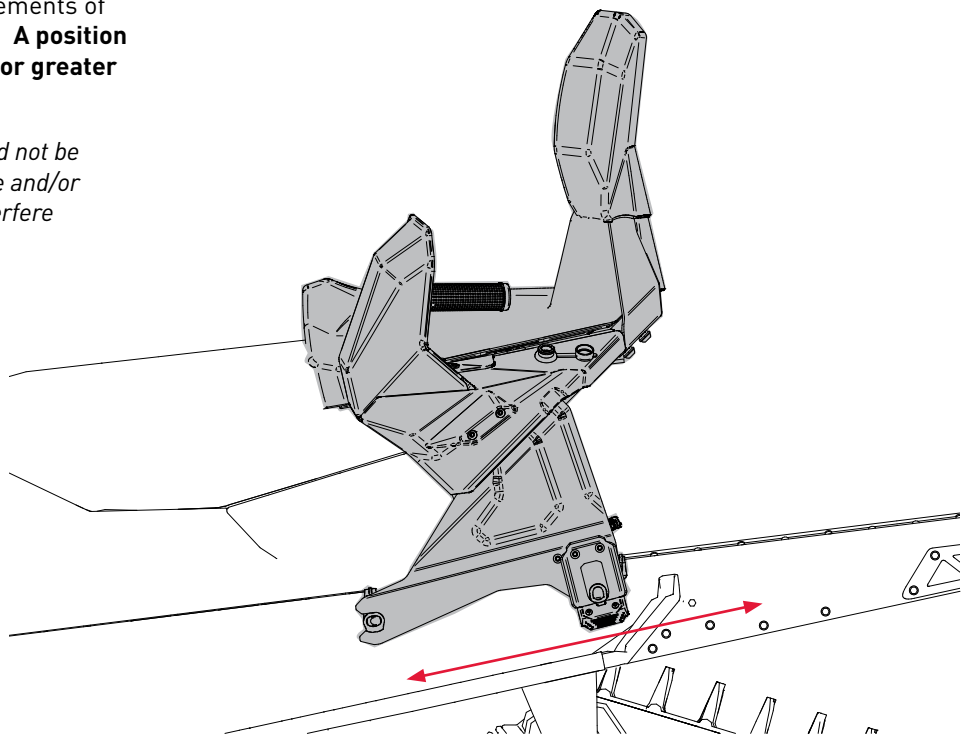
Note: Applying a strip of tape to the chassis tunnel to protect the finish is recommended.



⚠ NEVER SIT ON THE SEAT AT THIS STAGE.

2. Slide the Seat Jack until it is ideally positioned and in a way that does not hinder the movements of the person operating the snowmobile. **A position nearer to the front is recommended for greater comfort and stability.**

Note : The center of the templates should not be positioned on a rivet or component inside and/or outside the chassis tunnel that could interfere with the installation of the anchors.



STEP 3 :

1. Make sure the seat is upright and the templates are firmly pressed against the chassis tunnel.

Recommendation : If the templates are not properly pressed against the chassis, mark a reference point and remove the Seat Jack. Remove the driver seat and reinstall the Seat Jack by the mark identified earlier..

Note : To ensure the seat is correctly positioned and aligned, measure from an identical reference point on each side of the chassis tunnel.

2. Use a fine-tip marker or pencil to mark the center of each template to the chassis tunnel.
Never drill directly into the template.

3. Remove the Seat Jack from the snowmobile along with the templates. Templates can be stored for future use.

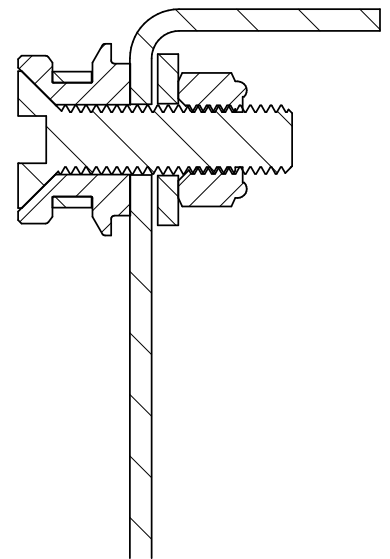
STEP 4 :

⚠ Always check the inside of the chassis tunnel before drilling to avoid damaging any components.

1. Before drilling, make sure the space between the marks equals 268 mm on each side of the chassis tunnel.
2. Mark each center to be drilled with a center punch.
3. Predrill the chassis tunnel using a 3/16 in. drill bit.
4. Drill the final hole with a 13/32 in. drill bit.

STEP 5 :

1. Assemble the anchors on the chassis tunnel in the following order: 1 x screw #3, 1 x external anchor #5, chassis tunnel (snowmobile), 1 x flat washer #6, 1 x nut #4.
2. Repeat this step for each anchor.
3. **Tightening: Apply a torque of 43 Nm** to the 4 anchors.



[SEE DRILLING INSTRUCTIONS FOR SNOWMOBILE ANCHORS](#)

CLICK ON THE LINK

